### (12)特許協力条約に基づいて公開された国際出願

#### (19) 世界知的所有権機関 国際事務局



## 

(43) 国際公開日 2004 年6 月17 日 (17.06.2004)

**PCT** 

(10) 国際公開番号 WO 2004/050291 A1

(51) 国際特許分類7:

B23K 26/04, B28D 5/00

(21) 国際出願番号:

PCT/JP2003/015555

(22) 国際出願日:

2003年12月4日(04.12.2003)

(25) 国際出願の言語:

日本語

(26) 国際公開の言語:

日本語

(30) 優先権データ: 特願2002-354234

2002年12月5日(05.12.2002) 31

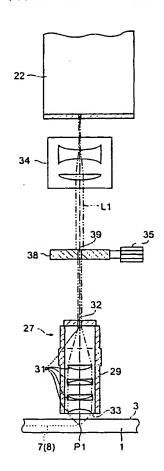
(71) 出願人(米国を除く全ての指定国について): 浜松ホトニクス株式会社 (HAMAMATSU PHOTONICS K.K.) |JP/JP|; 〒435-8558 静岡県 浜松市 市野町1126番地の | Shizuoka (JP). (72) 発明者; および

- (75) 発明者/出願人 (米国についてのみ): 福世 文嗣 (FUKUYO,Fumitsugu) [JP/JP]: 〒435-8558 静岡県 浜 松市 市野町 1126番地の1 浜松ホトニクス株式会社 内 Shizuoka (JP). 福満 憲志 (FUKUNITSU,Kenshi) [JP/JP]: 〒435-8558 静岡県 浜松市 市野町1126番地の1 浜松ホトニクス株式会社内 Shizuoka (JP). 筬島 哲也 (OSA,JIMA,Tetsuya) [JP/JP]: 〒435-8558 静岡県 浜 松市 市野町1126番地の1 浜松ホトニクス株式会社内 Shizuoka (JP).
- (74) 代理人: 長谷川 芳樹、外(HASEGAWA,Yoshiki et al.); 〒104-0061 東京都 中央区 銀座一丁目10番6号 銀座 ファーストビル 創英国際特許法律事務所 Tokyo (JP).
- (81) 指定国(国内): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK,

/続葉有/

#### (54) Title: LASER PROCESSING DEVICE

#### (54) 発明の名称: レーザ加工装置



WO 2004/050291 A1 IIII

(57) Abstract: A laser processing device (20) has a diaphragm member (38) with a first light passage hole (32) and a second light passage hole (39) that has the same diameter as the first light passage hole, and the device is provided on a light path of laser light (L1), which path connects a beam expander (34) and the first light passage hole (32) of a lens holder (29). The diaphragm member (38) is separated from the lens holder (29), so that, even if the diaphragm member (38) is heated by the laser light (L1) cut at a peripheral portion of the second light passage hole (39), heat is prevented from being transmitted from the diaphragm member (38) to the lens holder (29). As a consequence, positional displacement of a light collection point (P1) of the laser light (L1) caused by heating of the lens holder (29) is limited to a small amount.

#### 

DM. DZ., EC., EE, EG., ES., FI, GB., GD., GE., GH., GM., HR., HU., ID., IL., IN., IS., JP., KE., KG., KP., KR., KZ., LC., LK., LR., LS., LT., LU., LV., MA., MD., MG., MK., MN., MW., MX., MZ., NI., NO., NZ., OM., PG., PH., PL., PT., RO., RU., SC., SD., SE., SG., SK., SL., SY., TJ., TM., TN., TR., TT., TZ., UA., UG., US., UZ., VC., VN., YU., ZA., ZM., ZW.

(84) 指定国 (広域): ARIPO 特許 (BW, GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW). ユーラシア特許 (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM). ヨーロッパ特許 (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI,

FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPI 特許 (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

#### 添付公開書類: 一 国際調査報告書

2文字コード及び他の略語については、定期発行される各PCTガゼットの巻頭に掲載されている「コードと略語のガイダンスノート」を参照。

(57) 要約:

レーザ加工装置 (20) は、ビームエキスパンダ (34) とレンズホルダ (29) の第1の光通過孔 (32) とを結ぶレーザ光 (L1) の光路上に、第1の光通過孔 (32) と同径の第2の光通過孔 (39) を有する絞り部材 (38) が配置されている。絞り (38) は、レンズホルダ (29) から離間しているため、第2の光通過孔 (39) の周囲部分でカットされるレーザ光 (L1) により、絞り部材 (38) が加熱されても、絞り部材 (38) からレンズホルダ (29) への熱伝達が防止される。

したがって、レンズホルダ(29)の加熱によるレーザ光(L1)の集光点 (P1) の位置変動を小さく抑える。

93 JUN 2005

# INTERNATION SEARCH REPORT

Interna application No. 7 PCT/JP03/15555

	SIFICATION OF SUBJECT MATTER C1 <sup>7</sup> B23K26/04, B28D5/00			
According to	o International Patent Classification (IPC) or to both na	tional classification and IPC		
B. FIELDS SEARCHED				
Minimum do	ocumentation searched (classification system followed by	by classification symbols)		
Int.	C1 <sup>7</sup> B23K26/04, B28D5/00			
Documentat	ion searched other than minimum documentation to the	extent that such documents are included	in the fields scarched	
	yo Shinan Koho 1922-1996 L Jitsuyo Shinan Koho 1971-2004			
Electronic d	ata base consulted during the international search (name	e of data base and, where practicable, sear	ch terms used)	
C. DOCUMENTS CONSIDERED TO BE RELEVANT				
Category*	Citation of document, with indication, where ap		Relevant to claim No.	
А		TONICS KABUSHIKI	1-4	
	KAISHA),			
	27 August, 2003 (27.08.03), Full text; all drawings	•		
	& WO 02/22301 A1	ļ		
A	US 6392683 B1 (SUMITOMO HEAV	Y INDUSTRIES. LTD.).	1-4	
^	21 May, 2002 (21.05.02),	T TROOTKIDS, DID.,,		
	Full text; all drawings		·	
·	& JP 11-156568 A	į		
A	Kiyotaka MIURA, Kazuyuki HIRA	O, "Femto-byo Laser	1-4	
	Shosha ni yoru Garasu Naibu e	no Hikari Yuki Kozo		
	Keisei", Dai 42 Kai Proceedin	ngs of Laser Materials	×.	
	Processing Conference, 1997, TSBN: 4-947684-15-1	pages 105 to 111;		
	1358.4 547004 13 1			
	•			
Further documents are listed in the continuation of Box C. See patent family annex.				
* Special categories of cited documents:  "T" later document published after the international filing date or priority date and not in conflict with the application but cited to				
considered to be of particular relevance understand the principle or theory underlying the invention				
"E" earlier document but published on or after the international filing date "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive				
	ent which may throw doubts on priority claim(s) or which is pestablish the publication date of another citation or other	"Y" document of particular relevance; the		
special	reason (as specified)	considered to involve an inventive stell combined with one or more other such	when the document is	
means combination being obvious to a person skilled in the art				
"P" documenthan th	ent published prior to the international filing date but later e priority date claimed	"&" document member of the same patent		
Date of the actual completion of the international search  0.4 March, 2004 (04.03.04)  Date of mailing of the international search report  23 March, 2004 (23.03.04)				
04 M	arch, 2004 (04.03.04)	23 March, 2004 (23.	03.04)	
<u> </u>		Authorized officer		
Name and mailing address of the ISA/ Japanese Patent Office		Authorized officer		
-		Telephone No.		
Facsimile N	0	, relephone ito.		

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	Ken'ichi HAYASHI, "Kotai Laser-Koshuha ni yoru Garasu Kiban eno Naibu Marking", Dai 45 Kai Proceedings of Laser Materials Processing Conference, 1998, pages 23 to 28, ISBN:4- 947684-21-6	1-4
Ä	Tomokazu SANO, Shinsuke ASADA, Yoshiaki SHINJO Isamu MIYAMOTO, "Pico-byo Pulse Laser ni yoru Silicon no Kako Tokusei Hyoka -Tan-Pulse Tanhacho Laser ni yoru Denshi Zairyo no Seimitsu Bisai Kako (first report)-, 2000, pages 72 to 73	1-4
A	Shuji TAKAOKA, "Gokuusu Handotai Wafer no Dicing ni Saiteki na Steals Dicing Gijutsu no Genri to Tokucho", Denshi Zairyo, 01 September, 2002 (01.09.02), pages 17 to 21	1-4